

## CLAIMS

1. An ethylene-based polymer which is a copolymer obtained from ethylene and a C3 to C10  $\alpha$ -olefin and satisfies the following requirements (i), (ii), (iii) and (iv) simultaneously:

(i) melt flow rate [MFR<sub>2</sub> (g/10 min)] under a loading of 2.16 kg at 190°C is in the range of 0.01 to 10,

(ii) melt tension [MT (g)] and the above melt flow rate [MFR<sub>2</sub> (g/10 min)] satisfy the following relationship:

$$MT \geq 3.2 \times MFR_2^{-0.55}$$

(iii) an activation energy [Ea] of fluidization is less than 30 (KJ/mol), and

(iv) swell ratio is 1.36 or more.

2. The ethylene-based polymer according to claim 1, which is obtained by copolymerizing ethylene with a C3 to C10  $\alpha$ -olefin, in the presence of a solid catalyst component carried on (C) a solid carrier:

(A1) a group 4 transition metal compound represented by the general formula [I] below,

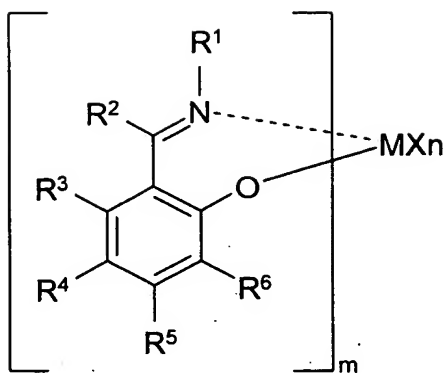
(A2) a group 4 transition metal compound represented by the general formula [II] below, and

(B) at least one compound selected from:

(b-1) an organometallic compound,

(b-2) an organoaluminum oxy compound, and

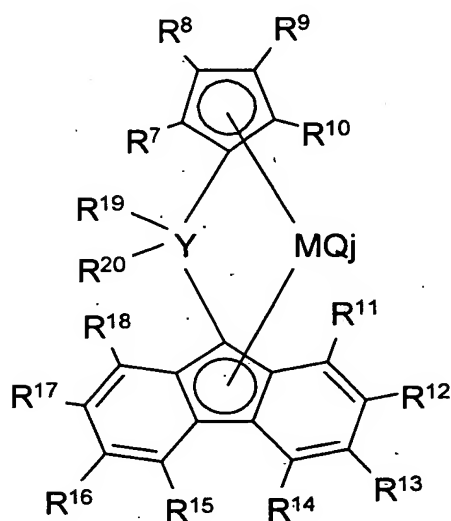
(b-3) a compound reacting with the transition metal compound (A1) or (A2) to form an ion pair,



[I]

where M represents a transition metal atom in the group 4 in the periodic table, m represents an integer of 1 to 4, R<sup>1</sup> represents a branched or linear aliphatic hydrocarbon group or an optionally substituted alicyclic hydrocarbon group, R<sup>2</sup> to R<sup>6</sup> may be the same or different and each represent a hydrogen atom, a halogen atom, a hydrocarbon group, a heterocyclic compound residue, an oxygen-containing group, a nitrogen-containing group, a boron-containing group, a sulfur-containing group, a phosphorus-containing group, a silicon-containing group, a germanium-containing group or a tin-containing group, two or more of which may be bound to one another to form a ring, and when m is 2, two of the groups represented by R<sup>2</sup> to R<sup>6</sup> may be bound to each other provided that R<sup>1</sup>'s shall not be bound to each other, and n is a number satisfying the valence of M, X represents a hydrogen atom, a halogen atom, a hydrocarbon group, an oxygen-containing group, a sulfur-containing group, a nitrogen-containing group, a boron-containing group, an aluminum-containing group, a phosphorus-containing group, a halogen-containing group, a heterocyclic compound residue, a

silicon-containing group, a germanium-containing group or a tin-containing group, and when n is 2 or more, a plurality of groups represented by X's may be the same or different, and a plurality of groups represented by X's may be bound to one another to form a ring,



[III]

where R<sup>7</sup> to R<sup>20</sup> are selected from hydrogen, a hydrocarbon group and a silicon-containing group, and may be the same or different, adjacent substituents R<sup>7</sup> to R<sup>20</sup> may be bound to each other to form a ring, M is a group 4 transition metal atom, Y is a group 14 atom, Q may be selected in the same or different combination from a halogen, a hydrocarbon group, an anion ligand, and a neutral ligand capable of coordination with a lone pair of electrons, j is an integer of 1 to 4, at least one of R<sup>19</sup> and R<sup>20</sup> is an unsubstituted aryl group or a substituted aryl group, and when both R<sup>19</sup> and R<sup>20</sup> are either unsubstituted aryl groups or substituted aryl groups, R<sup>19</sup> and R<sup>20</sup> may be the same or different.

3. A single-layer or multi-layer blow-molded product comprising the ethylene-based polymer according to claim 1 or 2.

4. The single-layer or multi-layer blow-molded product according to claim 3, wherein the molded product is an oil drum, a 1000-L container, a gasoline tank, an industrial chemical can or a bottle container.

5. A single-layer or multi-layer pipe or pipe joint comprising the ethylene-based polymer according to claim 1 or 2.